



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9810

Job Sheet 165122



Part No: 646.9810

Job Qty: 22 ea

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,3 IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	22 Ea		10/26/17	0.00	0.00	Start up container		
110	CNC Vertical Machining	22 pcs		10/31/17	0.49	52.38	HAAS 1		
120	QC	22 pcs		10/31/17	0.00	0.00	QC2		
130	QC	22 pcs		10/31/17	0.00	0.00	QC8		
140	Outsource	22 pcs		10/31/17	0.00	0.00	Outsource4		
150	Packaging	22 pcs		10/31/17	0.00	0.00	Packaging2		
155	QC	22 pcs		10/31/17	0.00	0.00	QC5		
180	Packaging	22 pcs		10/31/17	0.00	0.00	Packaging3		
190	QC21-SA	22 Ea		10/31/17	0.00	0.00	QC21		

Part Op 110 - Billet size: 1.250" X 7.000" X 50.000" 1-Machine per folio FB162
Descriptions: 140 - Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.9800
180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

[Handwritten signature]
17-11-13

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9810 B165122	484	22	0	0

Part Specifications

Specifications could not be found.

Work Order ID 165122

Thursday, August 17, 2017 10:51:55 AM

165122

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Item ID: 646.9810

Accept

N900040100

Revision ID:

Setup Start *NS1*

Item Name: Deflector

Stop *NS2*

Start Date: 8/25/2017 Start Qty: 22.00 *22*

Required Date: 9/8/2017 Req'd Qty: 22.00 *22*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date: AUG 17 2017 Tooling:

Run Start *NR1*

QC:

Date: AUG 17 2017 SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

646.9800

A

2.78

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

14.94

HAAS CNC vertical machine #1

Billet size: 1.250" X 7.000" X 50.000"

1-Machine per folio FB162

DWG REV: A

FOLIO REV: R/C

2- deburr and break all sharp edges

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.22

Quality Control